

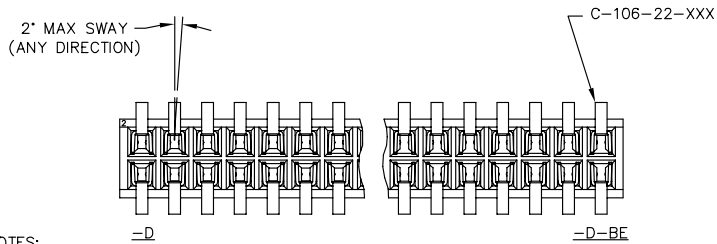
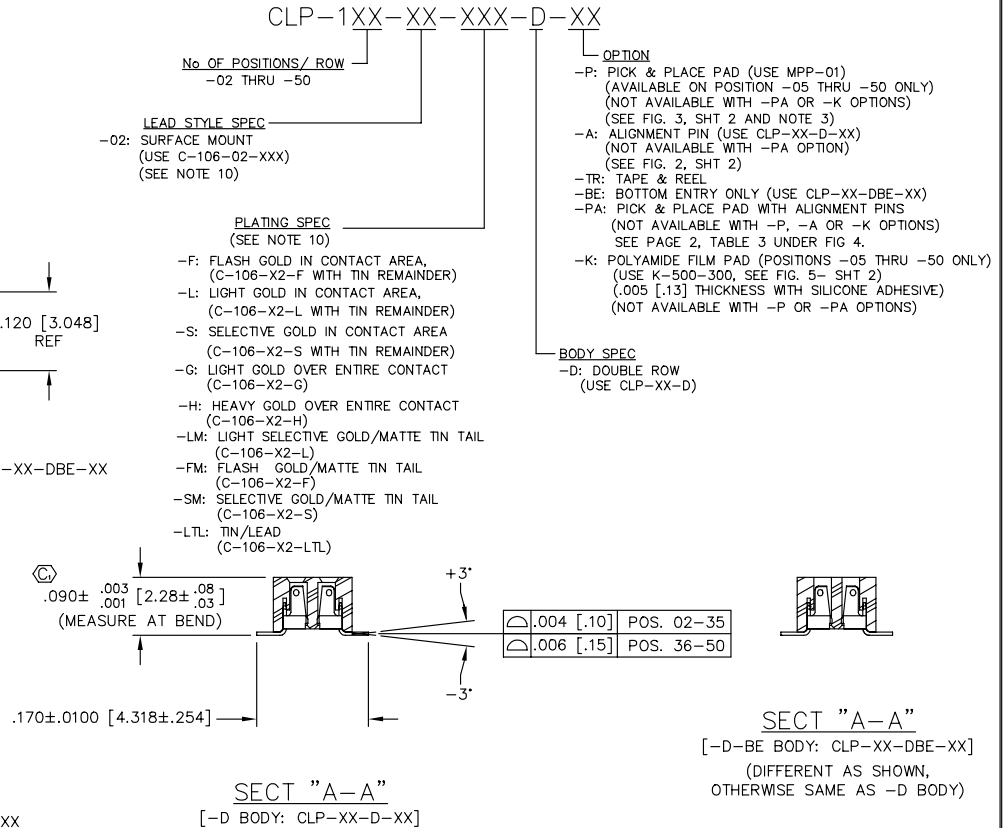
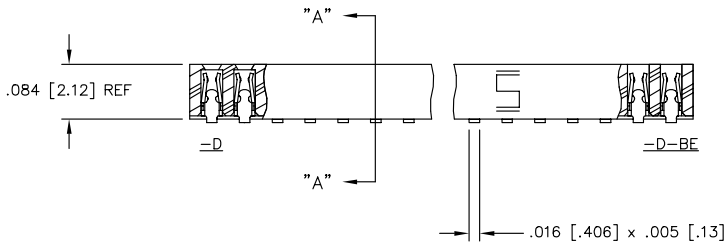
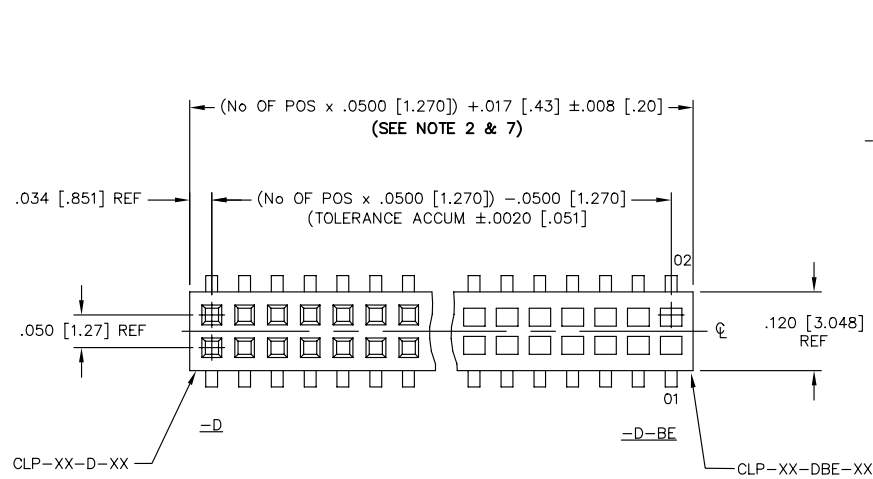
REVISION BR

DO NOT SCALE FROM THIS PRINT

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES [MILIMETERS ARE IN BRACKETS]		TOLERANCES ARE:
ONE PLACE DECIMALS ± .1[2.54]	THREE PLACE DECIMALS ± .005[.127]	ANGLES ± 2°
TWO PLACE DECIMALS ± .01[.25]	FOUR PLACE DECIMALS ± .0020[.051]	

TITLE: LOW PROFILE  
.050 x .050  
DOUBLE ROW ASM

DWG NO: CLP-1XX-XX-XXX-D-XX  
SHEET 1 OF 2



NOTES:

1. MINIMUM PUSHOUT FORCE: .5 lb (8 OZ).
2. ONE POSITION WILL BE LOST FOR EVERY CUT MADE ON A SOCKET STRIP: CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.
3. TUBE PACKAGE POSITIONS 5 - 50 ONLY. POSITIONS 2-4 ARE TO BE LAYER PACKAGED.
4. SHEAR TAILS TO DIMENSIONS SHOWN: .003 [.08] MAX BURR.
5. PARTS TO BE SYMMETRICAL ABOUT CL WITHIN ±.0015.
6. Ⓢ REPRESENTS A CRITICAL DIMENSION.
7. ENDWALL AFTER CUTTING: .0185±.0025 [.470±.064]
8. VOID CORES MAY NOT BE PRESENT.
9. NOTE DELETED.
10. HAND FILL USE C-106-01-XX.  
AUTOMATION USE C-106-22-XX FOR -BE AND MOLDED -A.

**PROPRIETARY NOTE**  
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FIG. 1

MATERIAL:  
BODY: LCP  
COLOR: BLACK  
CONTACT: PHOSPHOR BRONZE

**samtec**

EXISPROD\ASSEMBLY\050  
CLP-DASM  
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150  
PHONE (812) 944-6733 P.O. BOX 1147  
CODE 55322

PLOT SCALE: .150/ DIMSCALE: .125

MADE BY: PURVIS 1-31-94

SHEET 1 OF 2  
CLP-1XX-XX-XXX-D-XX